

## STV Machinery

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## SPECIFICATION

Manufacturer: BOY  
International Size Code: 30M

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## CLAMP

Clamping force	kN:	306
Max mould opening stroke	mm:	300
Mould Thickness	mm:	200
Platen dimensions	mm:	425x400
Distance between tie bars (hvx)	mm:	280x254
Ejector stroke	mm:	80

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## INJECTION UNIT

Screw diameter	mm:	24	28	32
Max shot weight	PS(g)	36	49	64
Shot volume	cm <sup>3</sup>	41	55	72
Injection pressure	bar:	1810	1340	1030

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## GENERAL DATA

Pump unit	kW:	7.5
Total connected load	kW:	13.38
Oil tank capacity	ltr:	115
Net weight (without oil)	kg:	1150
Machine dimensions (l x w x h)	mm:	2520x860x1900

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