

**STV Machinery**

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**SPECIFICATION**

Manufacturer: Arburg  
International Size Code: 270S-250-60

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**CLAMP**

Clamping force	kN:	250
Max mould opening stroke	mm:	275
Max/Min mould height	mm:	200 min
Platen dimensions	mm:	400 x 400
Distance between tie bars (h <sub>xv</sub> )	mm:	270 x 270
Ejector stroke	mm:	95

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**INJECTION UNIT**

Screw diameter	mm:	18	22	25
Max shot weight	(PS) (g):	17	25	33
Stroke volume	cm <sup>3</sup>	20	30	39
Injection pressure	bar:	2500	2340	1810

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**GENERAL DATA**

Pump unit	kW:	7.5
Total connected load	kW:	12.6
Oil tank capacity	ltr:	not specified
Net weight (without oil)	kg:	1900
Machine dimensions (l x w x h)	mm:	3125 x 900 x 1850

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DISCLAIMER: We cannot guarantee that this information is correct