

STV Machinery

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SPECIFICATION

Manufacturer: BOY
International Size Code: 22A

CLAMP

Clamping force	kN:	220
Max mould opening stroke	mm:	200
Min mould height	mm:	200 min
Platen dimensions	mm:	400 x 200
Distance between tie bars (h _{xv})	mm:	254 x 254
Ejector stroke	mm:	80

INJECTION UNIT

Screw diameter	mm:	16	18	22	24	28	32
Max shot weight	(PS) (g):	14	18	27	32	44	57
Shot volume	cm ³	16	20	30	36	49	64
Injection pressure	bar:	3320	2587	1732	1455	1069	818

GENERAL DATA

Pump unit	kW:	5.5
Total connected load	kW:	11.3
Oil tank capacity	ltr:	115
Net weight (without oil)	kg:	930
Machine dimensions (l x w x h)	mm:	2430 x 810 x 1679

DISCLAIMER: We cannot guarantee that this information is correct